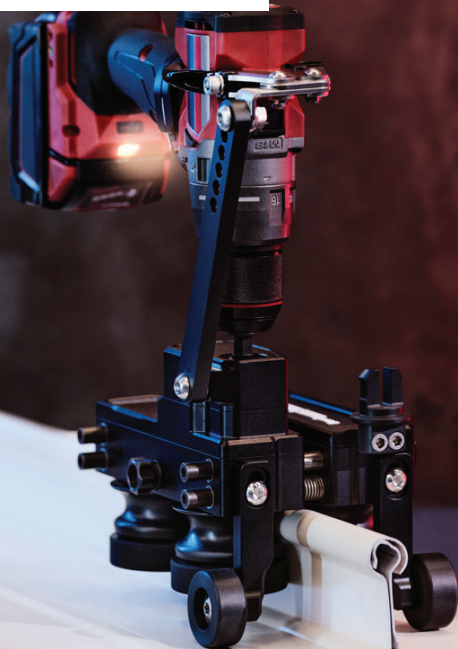


 ENG

Buschmann tools
INVENTION | PRODUCTION



 **ZIPLOCK**
SEAMER

SKU: 0604



Designed by professionals
for professionals

The **Zip Lock Seamer** is a cordless drill-powered machine designed for seaming zip lock standing seam metal roof profiles. It delivers seaming speeds of up to 28 m/min, ensuring fast and efficient operation on site. Its lightweight design makes it easy to handle, while offering a unique cordless drill-powered solution for zip lock seaming applications.



TECHNICAL DATA

MAX SPEED

0 - 28 m/min

WEIGHT

4.3 kg

DRIVER / DRILL REQUIREMENTS

MIN TORQUE

60 Nm for soft
roof material

RECOMMENDED

TORQUE
110 Nm

MAX TORQUE

150 Nm



Do not use an impact driver or hammer drill mode when operating this tool.

PROFILE SPECIFICATIONS



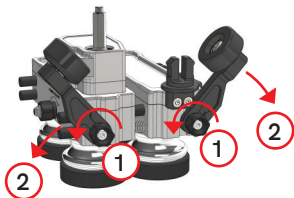
*All dimensions are for reference only.

ALUMINUM, COPPER
up to 1.2 mm

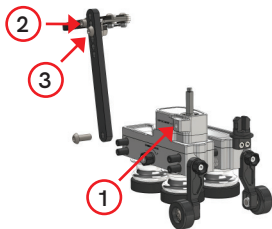
STEEL, ZINC
up to 0.75 mm

CORDLESS DRILL SETUP

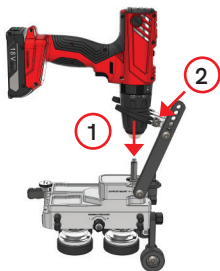
1. Loosen the knobs (1) and rotate the support legs downwards (2).



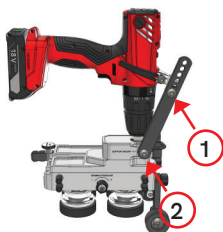
2. Attach fixing clamp assembly with M8 screw (1), loosen jaw screw (2) and jaw mount screw (3).



3. Install the cordless drill onto the drive shaft (1) and tighten it securely. Tighten the jaw screw (2).



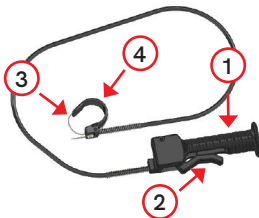
4. Tighten the jaw mount screw (1) and clamp mount screw (2).



CORDLESS DRILL EXTENSION KIT SETUP

The cordless drill extension kit allows the **Zip Lock Seamer** to be operated from a standing position while walking alongside the tool.

1. Place the **trigger loop** on the cordless drill.

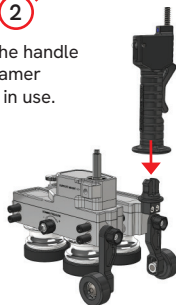


- 1. Handle
- 2. Trigger
- 3. Cable
- 4. Trigger Loop

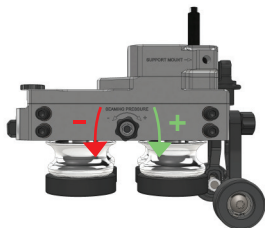
2. Wrap the cable around the trigger (1) and secure it with a screw (2). Use a 4mm allen key.



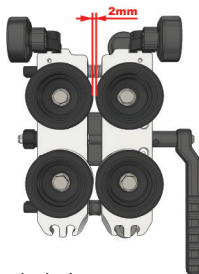
3. Place the handle on the seamer when not in use.



SEAMING PRESSURE ADJUSTMENT



Factory Default - 2mm

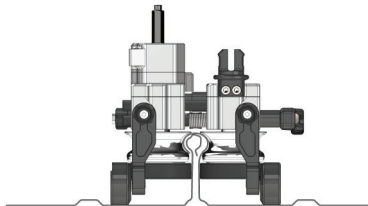


To **increase** seaming pressure, rotate the knob clockwise.

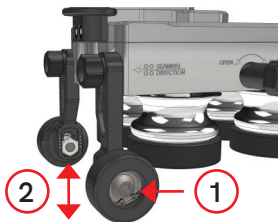
To **reduce** seaming pressure, rotate the knob counter-clockwise.

HEIGHT ADJUSTMENT

Height adjustment **is required** for stable seaming operation. The forming rolls **must be** concentric with the seam profile (1), and the support wheels **must be** in contact with the flat part of the profile (2).

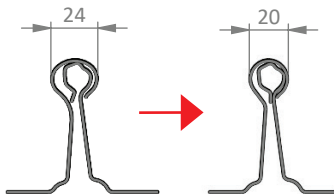


1. Loosen M8 screw with 5mm allen key (1). Adjust both wheel heights evenly (2) and tighten screws.



SEAMING OPERATION

Follow the steps below to form a seam using **Zip Lock Seamer**.

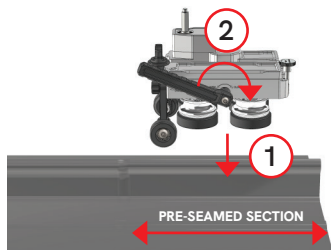


Place the seamer only on a pre-seamed section of the profile.

2. Place the seamer on the **pre-seamed profile** (1) and ensure rollers are positioned correctly before operating the seamer. Rotate the handle clockwise to close the seamer. The tool is ready for operation. **If the seam is not fully closed, increase the seaming pressure.**



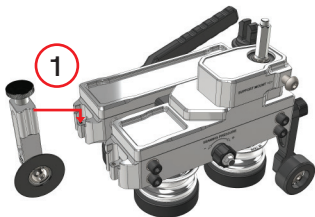
If the handle does not close, lightly press the drill trigger to engage the gears, then close the handle.



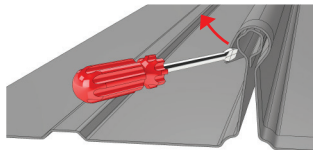
Do not use an impact driver or hammer drill mode when operating this tool.

SEAM OPENING OPERATION

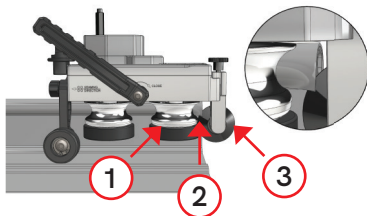
1. Attach the seam opener add-on to the seamer. It can be installed on either side.



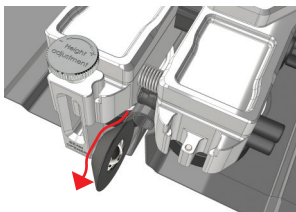
2. Fold up the edge of the profile using a flathead screwdriver (not included).



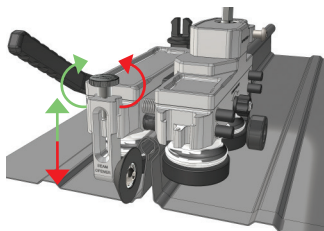
3. Place the seamer at the start of the profile. Folded edge (2) should be between forming (1) and opening roll (2).



4. Ensure the sheet profile runs on the conical side of the roller.



5. Rotate the knob to adjust the seam opening height



STORAGE

A military-grade case with specially designed protective foam protects the tool from harsh conditions.

- Clean the tool before placing it into the case. Ensure it is dry.
- Read all safety information carefully before operating the tool.

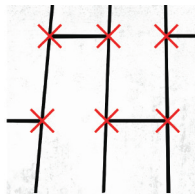
1. Zip Lock Seamer.
2. Remote trigger kit.
3. Fixing clamp.
4. Seam opener add-on.



Place the seamer only on a pre-seamed section of the profile.



PROHIBITED USE



Do not seam overlapping roofing panels. Seaming multiple layers may damage the tool due to increased thickness.

SAFETY INFORMATION

- Read all safety information before operating the **Zip Lock Seamer** and keep it for future reference.
- The tool must only be operated by qualified and authorised personnel who have read and understood these instructions, especially the safety section.
- Stay alert and use common sense when operating the tool. Do not operate when tired or under the influence of drugs, alcohol, or medication.
- This tool is not intended for use by children. Keep it out of their reach.
- Before first use, remove all packaging materials.
- Ensure the **Zip Lock Seamer** is properly assembled before use.
- Before setting up or performing any non-seaming operations, remove the battery from the cordless drill.

- Keep hands, fingers, hair, clothing, and tools at a safe distance during operation. Never place them between the rolls.
- Do not wear loose clothing or jewellery. Keep hair, clothing, and gloves away from moving parts.
- Do not overreach. Maintain proper footing and balance at all times.
- When working on a roof, always use a safety lifeline and follow all applicable safety regulations.
- The **Zip Lock Seamer** is a high-speed tool. Operate it with caution at all times.
- Always disconnect the battery from the cordless drill before cleaning the tool or replacing the rolls.
- After use, ensure the tool is clean and dry. Remove any sand or dust from the rollers.
- Do not expose the **Zip Lock Seamer** to extreme temperatures. Operation in sub-zero conditions is not recommended.
- Store the **Zip Lock Seamer** and its accessories in a safe place when not in use.
- Never store a wet or damp tool in the case.

GENERAL INFORMATION AND WARRANTY

OPERATING INSTRUCTIONS

- Before first use, remove all packaging materials and labels.
 - Wear appropriate work clothing. Secure long hair and use protective gloves.
 - Before starting work, inspect the **Zip Lock Seamer** for visible damage or defects.
- Do not use the tool if any issues are found.
- Check all screws and tighten if necessary.

FAILURE PREVENTION

- If the **Zip Lock Seamer** does not operate, check if the drill battery is fully charged.
- If the rolls scratch the coating, ensure the work surface is clean and free of sand, dust, and debris.
- If abnormal noise occurs during seaming, check if the profile dimensions are correct.
- If the rolls begin to rust, the tool has not been properly cleaned after use.
- If the tool stops during operation, do not force it. Check if the application is suitable and if the cordless drill provides sufficient torque.

CARE, MAINTENANCE AND STORAGE

- Always disconnect the battery from the cordless drill before cleaning the tool.
- Clean the tool after each use.
- Remove all moisture, dust, and sand from the **Zip Lock Seamer**.
- Keep gears and all moving parts clean and free from dust, sand, and moisture.
- Check all screws periodically and tighten if necessary.
- Never store a wet or damp **Zip Lock Seamer** in the case.

WARRANTY

All **Zip Lock Seamer** tools are manufactured from high-quality materials and are free from manufacturing defects. A limited warranty of 1 (one) year is provided from the date of invoice and applies to the original purchaser only. In case of a defect, please contact the seller and provide proof of purchase. The tool must be returned for repair as a complete unit.

THE WARRANTY DOES NOT APPLY IF:

- the tool has been repaired by unauthorised personnel;
- the tool is mechanically damaged, dropped, or misused;
- incorrect working methods or unsuitable accessories have been used;
- the tool is used for unintended purposes;
- the tool is used after a defect has been identified;
- the tool is used by unqualified personnel;
- the tool has not been properly maintained;
- the tool has been modified in any way.

The **Zip Lock Seamer** contains moving and wear parts. Normal wear and tear is not considered a manufacturing defect and is not covered by the warranty.

Wear parts include, but are not limited to: handle, protectors, chain, wheels, gear drive, case, and other moving components.



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